

[thermaltechnology.com](http://thermaltechnology.com)

ADVANCED THERMAL PROCESSING SYSTEMS

## HIGH TEMPERATURE FURNACES

Laboratory ■ Production



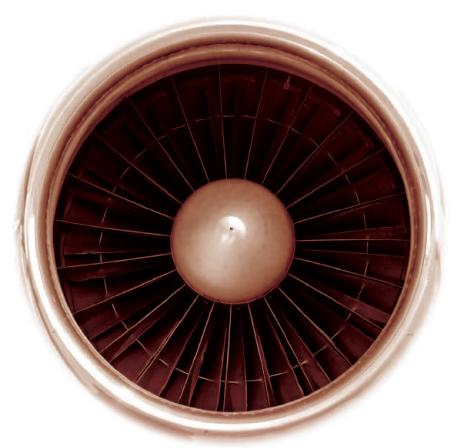
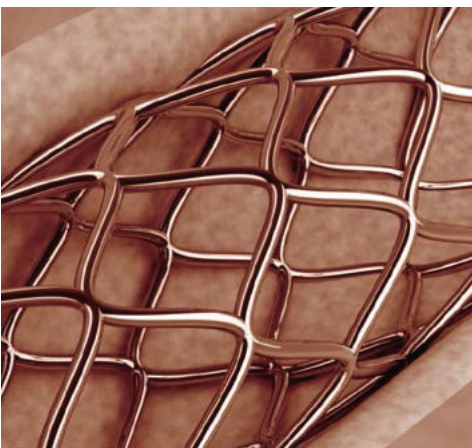
# THERMAL TECHNOLOGY LLC™

H I G H   T E M P E R A T U R E   E X P E R T S

THERMAL TECHNOLOGY'S PROCESS AND EQUIPMENT ENGINEERS CAN PROVIDE A FURNACE TO MEET YOUR MOST DEMANDING APPLICATION REQUIREMENTS. WITH THERMAL TECHNOLOGY'S UNMATCHED SERVICE AND SUPPORT, YOUR SYSTEM WILL MAINTAIN ITS HIGH PRODUCTIVITY AND RELIABILITY YEAR AFTER YEAR.

With an impressive 70-year history of high-temperature furnace system design, Thermal Technology has helped pioneer the use of innovative advanced materials in industries such as medical, lighting and renewable energy. Our systems are used in the manufacturing process of a wide range of components found in a variety of applications, including life-saving coronary stents, aircraft turbine blades, orthodontia, high intensity discharge (HID) lighting and vacuum interrupters for the growing network of electric grids in BRICS nations.

Thermal Technology has made some of the most innovative advancements for thermal processing in the industry. Through-out our extensive experience we have partnered with customers in many industries to successfully develop their processes. Our steady growth rests on a foundation of customer-first commitment and the resulting long-term relationships forged with our clients.



Applications surround a furnace radial heating element (clockwise): power grid vacuum interrupters, radial heating element, tungsten targets for medical imaging, turbine blades for aircraft, high intensity discharge lights, coronary stents.



## PRODUCTION FURNACES

Thermal Technology's production furnace applications include sintering, pre-sintering, annealing, brazing, metallizing and debinding. They operate in vacuum, inert or reducing atmospheres and have a very long usable life.

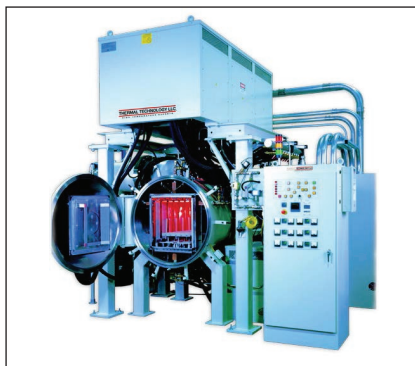
### Features include:

- High level of temperature uniformity maximizing hot zone productivity
- 2, 4 or 6-sided heating accommodates large loads
- Automatic controls for attended or unattended operation



**Model APF 2444-MS**  
**20"Ø x 40" refractory metal hot zone**

Automatic Processing Furnaces (APF) have refractory metal hot zones with optional top and bottom trim heaters for optimum temperature uniformity and heightened productivity. This bell-series furnace lends itself to fully automated production requirements and reaches temperatures up to 2000° C.



**Model 161648-W**  
**16"x 16"x 48" refractory metal hot zone**

Front loading refractory metal production furnace systems come in a variety of sizes with 2, 4, or 6-sided heating and temperatures ranging up to 2,500° C. The quick-cooling gas quenching system is just one of many available options.



**Model 161224-M**  
**16"x 12" x 24" refractory metal hot zone**

Our custom front loading refractory metal heat treating furnace systems are designed to meet the most demanding of heating and cooling requirements. Using advanced thermal analysis modeling software we can develop a furnace package to meet your specific processing needs.

**" I have been using these APF systems for over 18 years. They are of the highest quality and have proven to be very reliable. Equally impressive is their customer support team. Their response time for troubleshooting and parts replacement has been excellent."**

**—Thomas C., Manager, Plant Engineering**

## PRODUCTION FURNACE CONFIGURATIONS

Graphite Production Furnace			Refractory Metal Production Furnace		
WORK ZONE	LOADING TYPE	MAXIMUM TEMPERATURE	WORK ZONE	LOADING TYPE	MAXIMUM TEMPERATURE
12"x12"x12"	Front	2,500° C	12"x12"x12"	Front	2,500° C
16"x16"x30"	Front	1,800° C	12"x12"x24"	Front	1,800° C
24"x24"x24"	Front	2,000° C	16"x16"x32"	Front	2,000° C
65"x65"x65"	Front	1,400° C	16"x16"x48"	Front	1,800° C
26" Ø x 36" h	Bottom	2,300° C	24" Ø x 30" h	Bottom	1,800° C
18" Ø x 20" h	Top	2,000° C	8" Ø x 16" h	Bell	2,000° C
			60" Ø x 90" h	Bell	1,400° C

Many more sizes and temperatures are available. Please inquire for more information: [sales@thermaltechnology.com](mailto:sales@thermaltechnology.com).





## LABORATORY FURNACES

Thermal Technology's laboratory furnaces are suitable for a wide variety of laboratory and small scale production applications. High level of temperature uniformity maximizing hot zone productivity

### Features include:

- Versatile design
- Easy to install and operate
- Highly reliable with very long usable life
- Customized models reach temperatures of 3,000° C



**Model 1000-3560-FP24**

Model 1000 series high temperature graphite furnace systems come in a variety of configurations and have numerous available options. They can be top or bottom loading, function vertically or horizontally, and reach temperatures up to 2,900° C.



**Model 1100-4080-W4**

Model 1100 series high temperature refractory metal furnace systems are available with either a molybdenum or tungsten hot zone. They have options and configurations similar to the 1000-series and reach temperatures up to 3000° C.



**Model HTG 9020-FP23**

Model HTG series mid-size, bottom loading, high temperature graphite furnace systems offer a variety of available configurations and options. They are very similar to the 1000 series, but on a larger scale, and reach temperature up to 2300° C.

**“ I've purchased a few systems over the course of my career and currently own two.  
I've been very satisfied with the customer service and support.”**

**—George N., PhD, Professor of Physics**

## PRODUCTION FURNACE CONFIGURATIONS

Graphite Production Furnace				Graphite Production Furnace			
MODEL	WORK ZONE (IN)	WORK ZONE (MM)	MAX TEMP	MODEL	WORK ZONE (IN)	WORK ZONE (MM)	MAX TEMP
1000-2560-FP-24	2 Ø x 6 h	50 Ø x 150 h	2,900° C	1100-2560	2 Ø x 4 h	50 Ø x 100 h	3,000° C
1000-3560-FP-24	3 Ø x 6 h	75 Ø x 150 h	2,650° C	1100-3580	3 Ø x 6 h	75 Ø x 150 h	2,700° C
1000-4560-FP-30	4 Ø x 6 h	100 Ø x 150 h	2,500° C	1100-4080	3.5 Ø x 6 h	88 Ø x 150 h	2,500° C
1000-45120-FP-30	4 Ø x 12 h	100 Ø x 300 h	2,000° C	1100-40100	3.5 Ø x 8 h	88 Ø x 200 h	2,200° C
1000-6580-FP-40	6 Ø x 8 h	150 Ø x 200 h	2,300° C	1300-70160	6 Ø x 12 h	150 Ø x 300 h	2,000° C
HTG 9020-FP23	8 Ø x 16 h	200 Ø x 400 h	2,300° C				

Many more sizes and temperatures are available. Please inquire for more information: [sales@thermaltechnology.com](mailto:sales@thermaltechnology.com).

## ENABLING PROCESS TECHNOLOGY FOR GLOBAL LEADERS SINCE 1946.

- > Developed and patented BreWeave™ technology
- > An install base of over 3,000 systems in 40 countries
- > Decades of technical innovation, process knowledge, full-factory testing, installation assistance and aftermarket support
- > Markets served include lighting, electronics, healthcare, renewable energy, communications and aerospace

Pictured:  
Bottom shield pack and heater



### FROM INDUSTRY PIONEER TO GLOBAL INNOVATOR

First furnace sold internationally

1946

Richard D. Brew & Co.  
founded, Belmont, MA

Patented BreWeave™ heating element

1960

Astro Industries founded,  
Santa Barbara, CA

Introduced Optical Fiber  
Drawing furnaces for telecom

1967

1969

Thermal Technology formed  
with merger of Astro and Brew

First US supplier of Spark  
Plasma Sintering technology

1980

1984

2008

TODAY

Thermal Technology continues  
thermal processing leadership



## THERMAL TECHNOLOGY THERMAL PROCESSING SYSTEMS

### SPARK PLASMA SINTERING SYSTEMS

A revolutionary, high speed powder densification technology offering significant savings of time and energy and the ability to retain nano structures.

THERMAL TECHNOLOGY LLC  
HIGH TEMPERATURE EXPERTS

### HOT PRESS SYSTEMS

For the simultaneous application of high temperature and high pressure. Effective and efficient powder densification, diffusion bonding and processing of composite materials.

### LABORATORY FURNACES

Suitable for a wide variety of laboratory and small scale production applications. These furnaces are reliable, versatile and easy to use with specific models ranging up to 3,000 ° C.

### DIRECT CURRENT SINTERING SYSTEMS

All the benefits of spark plasma sintering with a constant (non-pulsed) current designed for larger systems.

### PRODUCTION FURNACES

We offer vacuum, inert or reducing atmospheres and automatic controls. Two, four or six-side heating provides optimized uniformity. Effective for sintering, presintering, debinding, annealing, brazing and metallizing.

### APF AND CPF SYSTEMS

Provide fully automatic, unattended operation at temperatures to 2,500°C. Parts processing is quickly cycled with rapid temperature ramp up and ramp down.

### Service Commitment

Thermal Technology is dedicated to delivering the highest levels of satisfaction in the implementation of our processes and equipment. We respond to the needs of our customers with proven solutions, comprehensive training and support.

### Mission Statement

Enable our customers' businesses by providing high quality thermal processing equipment solutions with outstanding support and service.

**THERMAL TECHNOLOGY LLC**  
HIGH TEMPERATURE EXPERTS

1911 Airport Boulevard  
Santa Rosa, CA 95403  
USA

Phone: +1 707.571.1911  
sales@thermaltechnology.com  
www.thermaltechnology.com

